# HF68F

## **MINIATURE HIGH POWER RELAY**





File No.:129371



File No.:CQC02001001945



## Features

- Low height 12.3 mm
- 8A switching capability
- 5kV dielectric strength (between coil and contacts)
- Creepage distance >8mm
- Wash tight and flux proofed types available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (28.5 x 10.1 x 12.3) mm

Contact arrangement	
Contact resistance	

**CONTACT DATA** 

Contact arrangement	1A, 1C
Contact resistance	100mΩ (at 1A 6VDC)
Contact material	See ordering info.
Contact rating (Res. load)	8A 250VAC/30VDC
Max. switching voltage	440VAC / 125VDC
Max. switching current	10A
Max. switching power	2000VA / 240W (at 0.5HP 250VAC)
Mechanical endurance	1 x 10 <sup>7</sup> ops
Electrical endurance	1 x 10 <sup>5</sup> ops (See approval reports for more details)

### **CHARACTERISTICS**

Insulation resistance		1000MΩ (at 500VDC)		
Dielectric	Between coil & contacts		5000VAC 1min	
strength	Between open contacts		1000VAC 1min	
Surge vol	Surge voltage (between coil & contacts)		10kV (1.2X50μs)	
Operate time (at nomi. volt.)		15ms max.		
Release time (at nomi. volt.)		8ms max.		
Temperature rise (at nomi. volt.)		55K max.		
Humidity		35% to 85% RH		
Ambient temperature		-40°C to 85°C		
Shock resistance		Functional	98m/s	
		Destructive	980m/s <sup>2</sup>	
Vibration resistance		10Hz to 500Hz 20g/5g		
Termination		PCB		
Unit weight		Approx. 8.2g		
Construction		Wash tight, Flux proofed		

Notes: The data shown above are initial values.

COIL		
Coil power	5 to 24VDC: 220mW:	48 to 60VDC: 290mW

COIL DATA				at 23°C
Nominal Voltage VDC	Pick-up Voltage VDC	Drop-out Voltage VDC	Max. Allowable Voltage VDC	Coil Resistance Ω
5	3.75	0.50	11.8	113 x (1±10%)
6	4.50	0.60	14.1	164 x (1±10%)
12	9.00	1.20	28.2	620 x (1±10%)
18	13.50	1.80	42.3	1295 x (1±10%)
24	18.00	2.40	56.4	2350 x (1±10%)
48	36.00	4.80	112.8	9600 x (1±15%)
60	45.00	6.00	141.0	12500 x (1±15%)

Notes: The max. allowable voltage in the COIL DATA is coil overdrive voltage, it is the instantaneous max. voltage which the relay coil could endure in a very short time.

## **SAFETY APPROVAL RATINGS**

UL&	AgCdO		8/	A 250VAC/30VDC 10A/250VAC
CUL		B300, R300 Pilot duty		
	AgSnO <sub>2</sub>	8A 250VAC/30VDC		
		Specifications	Ratings	
	AgCdO	HF68F1 (H;Z)(S)(G)(F)	8A 250VAC	COSØ =1 at 70°C
VDE	AgNi	HF68F1 (H;Z)(S)B(G)(F)		COSØ =1 at 85°C COSØ =1 at 85°C
	AgSnO2	HF68F1 (H;Z)(S)T(G)(F)	8A 250VAC	COSØ =1 at 85°C 10A/4A 250VAC COSØ =1 at 50°C

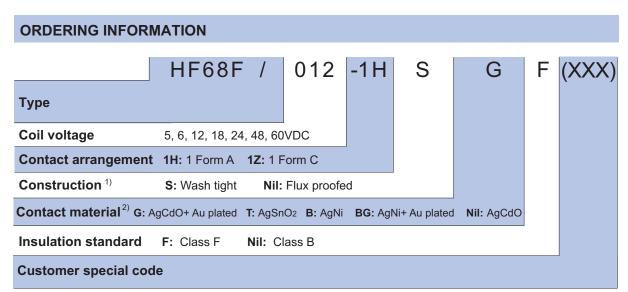
Notes: Only some typical ratings are listed above. If more details are required, please contact us.



HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

2008 Rev. 1.00



Notes: 1) Under the ambience with dangerous gas like H<sub>2</sub>S, SO<sub>2</sub> or NO<sub>2</sub>, wash tight type is recommended; please test the relay in real applications. If the ambience allows, flux proofed is preferentially recommended.

2) For gold plated type, the min. switching current and min. switching voltage is 10mA 5VDC.

## **OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT**

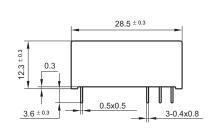
Unit: mm

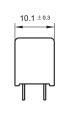
#### **Outline Dimensions**



#### 28.5 ± 0.3 10.1 ± 0.3 10.1 ± 0.3 10.1 ± 0.3 10.1 ± 0.3 10.1 ± 0.3 10.1 ± 0.3 10.1 ± 0.3 10.1 ± 0.3

## 1 Form C (3.2mm Pinning)

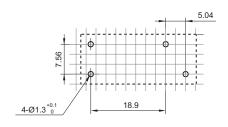


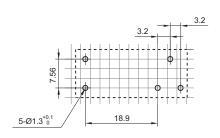


## PCB Layout (Bottom view)

1 Form A (5mm Pinning)





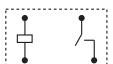


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

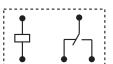
- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.52mm.

Wiring Diagram (Bottim view)

1 Form A

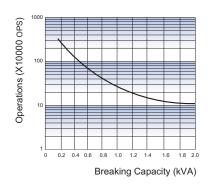




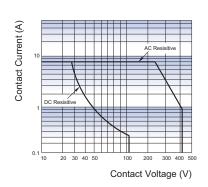


## CHARACTERISTIC CURVES

### **ENDURANCE CURVE**



### MAXIMUM SWITCHING POWER



## Disclaimer

This datasheet is for the customers' reference. All the specifications are subject to change without notice.

We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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